

Trinity River Division

CASTING PARTS



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Gather together everything you'll need to make the casting

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Start with Part-A and shake well

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Pour Part-A into your mixing vessel

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Then pour in an equal amount of Part-B

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Shake the mixture well

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Fill up your mold with the liquid plastic

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Have some other molds handy to use up all the plastic

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Tap, shake, and poke with a toothpick to release trapped bubbles

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Stop when it begins to set



Let sit until fully set and
no longer tacky

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Then remove the casting being careful of under cuts

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Clean your mixing vessel by peeling the plastic film away

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Trim the flash and sand/file the bottom flat